

CHEMISTRY AND STRUCTURE OF COALS: EVALUATION OF ORGANIC STRUCTURE BY COMPUTER AIDED DIFFUSE REFLECTANCE INFRARED SPECTROSCOPY.{*}

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INTRODUCTION

Diffuse reflectance infrared Fourier transform (DRIFT) spectroscopy has become a very informative method of evaluating the chemistry and structure of coals, chars, and related materials {1,2,3}. Infrared spectroscopy has long been recognized as an informative means of studying the chemistry and physics of coals {4,5}. Recent advances in instrumentation, computer assistance, and techniques have appreciably enhanced the amount and caliber of the spectra and the scientific importance of the conclusions{6,7}. The enhanced sensitivity of these new instruments has permitted renewed interest in nondestructive spectroscopic studies by diffuse reflectance infrared spectroscopy{8,9}.

EXPERIMENTAL

The spectrometer, cell, and techniques for measuring the diffuse reflectance spectra of solid samples over a wide range of temperatures and pressures have been described previously {1,2,10,11}. A portion of this study is devoted to extending our capabilities to be able to study unperturbed solid surfaces of rather large pieces of coal and to directly monitor changes wrought in simulated chemical and physical processing. Grinding of coals is known to alter the chemical and physical structure of coals and although DRIFT studies require much less stringent treatment{9} there is most assuredly some modification due to the energy dissipation accompanying percussive grinding{12}. The coal sample for this study was a "run of the mine" aliquot taken from the -3/+4 mesh sieve fraction, sealed in a glass bottle and stored for approximately two months, free from thermal effects (drying) and extensive oxidation (weathering) which are known to markedly alter the morphology and chemistry of both the organic and the inorganic (mineral) constituents in coals{13}. This sample was provided by the Tennessee Valley Authority from the Paradise (Kentucky) Mine and is generally ranked as High Volatile C-Bituminous as representative of the feed stock for the fluidized bed combustion facility.

RESULTS AND DISCUSSION

Typically the cleaved surfaces (parallel to the bedding plane) vary in appearance due to the heterogeneous distribution of the macerals in the structure. The variation in reflection of visible light allowed us to focus on glossy or dull areas of the surface of the piece of coal and to note the variation in DRIFT response over distances greater than our beam size (ca. 2mm with our 6X condensing optics). Figure 1 shows the variation in DRIFT signal. Spectrum A was taken with the incident beam flooding a visibly homogenous region of high reflectivity and we note that there is appreciable specular reflection in the infrared with little or no spectral features indicative of diffuse reflection. The negative features (500 and 1100 cm^{-1}) are undoubtedly

due to anomalous dispersion or reststrahlen effects(14,15) which are regarded as detrimental to DRIFT analyses and allow us to deduce some information concerning the physical state (consolidation) of the coal structure in this region. In marked contrast we note appreciable difference when sampling and dull area of the same piece of coal. The DRIFT spectrum, spectrum B, is still of very poor quality due to the consolidated nature of the substrate. Very good DRIFT spectra can be obtained after gentle abrasion of the surface with fine grit "Emory Paper" and removal of the dislodged material as shown in Spectrum C of Figure 1. This mild abrasion forms a surface which is rough enough to reflect and absorb electromagnetic radiation much as a fine powder. This spectral response is virtually identical to that of powders of similar rank, given that the quantitative nature varies due to chemistry and structure of individual aliquots. These spectra in turn correlate quite well with their counterparts obtained in the transmission mode after encapsulation in KBr or some other support medium.

Figure 2 serves to show that one can use the DRIFT technique to monitor chemical and physical changes of a given sample of coal very well. Spectrum D shows the DRIFT response of the same area of the same sample in vacuum at 400 C after exposure to oxygen gas at 400 C long enough to attain the steady state conditions deduced by sensing no further change in spectral features (intensities, band shapes and intensities) with time. Visual observation allows one to semiquantitatively deduce some of the relevant steps associated with oxidation. Within the depth of DRIFT response the aromatic (e) and aliphatic (f,g,h) hydrogen content is essentially depleted and there is a marked increase in carbonyl content ranging from aldehydes/ketones (k) to the more oxygen rich acid anhydrides (i,j). These oxygen insertion precursors to gaseous carbon dioxide give rise to spectral intensities which actually exceed that of the omnipresent polynuclear aromatic (l) and methylene/ether (m,n,o) crosslinks. All of this is noted to have little effect on the oxy-hydrogen phenolic, alcoholic and acid entities that are present in various states of hydrogen bonding and gives rise to the broad absorption feature (3600 to 2000 cm^{-1}). A very rich and enticing potpourri of potentially valuable information to say the least.

One can note the limited penetration involved in DRIFT studies and also note that the oxygen attack involves a layer of material near the surface. Reabrasion of the same area of the same sample gives rise to DRIFT spectrum E of Figure 2 where we note the reversion to the spectral state so classically characteristic of the original coal. The hydrocarbon bands (e,f,g,h) are again prominent and the carbonyl bands (i,j,k) are greatly diminished indicating that there probably existed a gradient of oxygen density which "tailed" beyond the approximately 50 micrometers removed in the second abrasion. All of the spectral features of E are somewhat enhanced with respect to C due to an increase in DRIFT efficiency brought about by a more enhanced roughness and/or a modified refractive index due to loss of infrared inactive graphitic carbon during the combustion phase of this study. Future studies with thinner sectioning will allow us to obtain further details from a detailed and quantitative analysis of the chemical and structural profile of the steady state oxygen insertion/diffusion process.

To this end we have instigated a program to quantitatively analyze our DRIFT spectra. The problem is complex since virtually every band overlaps one or more adjacent bands. There is currently a strong international move to quantitatively analyze infrared spectra in general (16,17,18,19) and coal spectra in particular (6,7) using sophisticated and readily available computers (20). Figure 3 is our analysis of the data of DRIFT spectrum E, using the second derivative to rather accurately assess the frequencies of the individual contributing absorption bands in terms of the resultant inflection points in the summation composite. The results compare favorably with those of Painter et. al. (7). There has been a renewed interest in "resolution enhancement" of spectra by deconvolution (21) techniques now that fast Fourier transforms are available and the required algorithms have been developed. Griffiths et. al. (9) have been able to accurately position coal structure bands with Fourier self deconvolution of their spectra. Our results are given in Figure 4 for the hydrocarbon region of DRIFT spectrum E shown with the Fourier self-deconvolution. Comparison of Figures 3 and 4 merely point out the close relationship between deconvolution and derivativization in terms of the multiplicative operation that corresponds to each in the time domain (22,23). Both operations are mathematically classed as filter functions (albeit negative or "unsmoothing" filters in this instance) (24). The prime utility of both techniques is to accurately measure characteristic band frequencies without the human error associated with locating inflection points and "shoulders" reliably and reproducibly. That goal is achieved admirably in both cases. It is now such a simple task that we can turn it over to the simple "mind" of the computer where the maxima in both curves are evaluated without human intervention or bias. Table 1 tabulates the band position for our analyses compared to the results of others (25,26). These carbon-hydrogen stretching frequencies are ideally suited to test our program since they are relatively immune to substituent and environmental effects (25).

Quantitative analyses requires accurate evaluation of the intensity (height), integrated area and/or band width of the bands associated with the vibration of each entity. This can be done most reliably by iterative minimum least squares (16,17) or some related technique in which the summation of the composite peaks most closely matches the experimental spectrum. The band positions from the second derivative and/or Fourier self-deconvolution are used as first approximations and intensities are estimated ratiometrically (utilizing the area conservation inherent in deconvolution). Initial band widths are taken to be the optimum value (average) used in the Fourier self-deconvolution. Generally the iterations converge in 6 to 10 steps without divergence, which can occur if initial estimates are grossly disparate from the optimum value. Our results are given in Figure 5 where we note that the deviation (upper line) is at or near the signal/noise ratio of the experimental spectrum. When this case prevails (standard deviation approximately equals the signal/noise ratio) for the converged iterations there is no justification of further deconvolution and/or incorporation of additional bands in the envelope. Conversely, more stringent deconvolution is not warranted if the standard deviation is not appreciably diminished toward the signal/noise ratio. These

techniques are readily implemented with the aid of today's computers and we must be cautious that we do not abuse them by taking them beyond their limits.

The broad band due to the oxygen-hydrogen stretching vibrations is seen to be composed of 5 bands whose intensities and widths are given in Figure 6. The positions and widths of these bands closely match those of Solomon et. al.(6). Our spectrum is taken in vacuum (.00002 torr) and is a true vacuum spectrum as compared to the purge state that is approached when alkali halide pellets are allowed to equilibrate. It is readily noted that the five frequencies are associated with successively stronger hydrogen bonding (27,28,29). The relative strengths are due to higher degrees of coordination between that of a linear bond to that of the 5 fold interaction of cubic close packing of the acceptor ligands oriented somewhat symmetrically around the donor hydrogen of the covalent phenol, alcohol, or acidic entities. Intermediate states correspond to lesser interactions with hydrogen. Each band corresponds to increased O-H length, decreased O-H...O separation, increased bandwidth, and enhanced extinction coefficient in accordance with known behavior of similar hydrogen bonding(27-29). The importance in a good understanding of these hydrogen bonds is essential to understanding the structure and chemistry and structure of coals and related materials. More detail will be given in the oral presentation.

The utility of this computer aided analysis is quite evident when applied to the lower frequency range (Figure 8) where classical methods based on visual observation and operator judgement are far from quantitative. For example, the carbonyl bands at 1843, 1760 and 1720 cm^{-1} are readily resolved even in the presence of the very large aromatic peak at 1608 cm^{-1} (9). More details will be given in the oral presentation to note the quantitative aspects of analyzing successive spectra to elucidate the mechanism of oxidation of coals and chars.

CONCLUSIONS

Modern spectrometers with computer aided data acquisition and processing are very well suited to obtain diffuse reflectance infrared spectra of coals with a minimum time and effort for sample preparation. The spectra are of high caliber and are very comparable to the best transmission spectra. Quantitative data is obtained for the region penetrated by the incident beam. Depth profiling is possible utilizing this surface sensitivity of the DRIFT technique. Lateral scanning is also possible to allow one to evaluate the heterogeneity and specie distribution in the plane of the surface. The utility of DRIFT techniques, so well recognized for powdered coals, can be used on consolidated coals and thus measure and map chemistry and structure of the original coalified matrix. These studies are easily effected under controlled environments to maintain coal bed conditions (high relative humidity), generate inert atmospheres (nitrogen or argon gas), induce and monitor reactions (hydration/dehydration, oxidation, hydrogenation, carbonation ,etc.), or virtually any combination over a wide range of temperatures (77 K to 800 K) and pressures (.00002 torr to 2000 torr) with our present cell. All of the studies are easily made free of matrix and supports normally used for IR studies of

solids. The high quality of the spectra are well suited to quantitative analyses using modern computer aided deconvolution and related composite band evaluation techniques. We now can start to evaluate the complex chemistry and structure of coals and related materials and to follow the fate of each and every specie as we obtain spectra under realistic conditions of coalification and subsequent combustion or processing for fuels and feedstocks.

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TABLE 1. VIBRATIONAL FREQUENCIES EVALUATED FOR KENTUCKY #9(5B) COAL
(frequencies tabulated as wavenumbers, cm^{-1})

This work	Ref. 7	Ref 25-----Assignment
3051	-----	3050+/-50 Ar-H
3017	-----	3025+/-25 R2C=CHR & RCH=CHR
2958	2956	2962+/-10 RCH3
2925	2923	2925+/- 5 ArCH3 & R2CH2
2894	2891	2900+/- ? R3CH
2870	2864	2872+/-10 RCH3 & ArCH3
2854	2849	2855+/-10 R2CH2
2752	-----	2732+/-12 RCHO

DRIFT SPECTRA: MODIFIED KENTUCKY NUMBER NINE

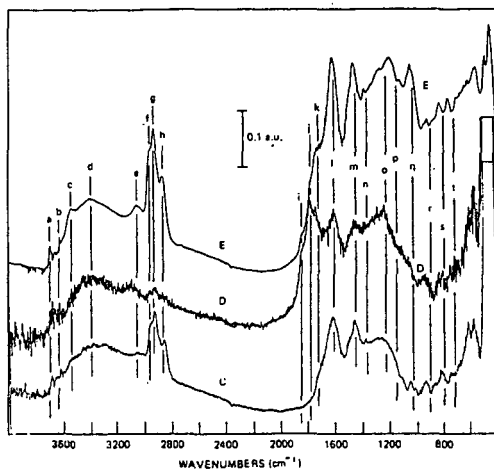


Figure 2. Effects of Chemical and Physical Treatment of Kentucky #9

REFLECTANCE SPECTRA: SOLID KENTUCKY NUMBER NINE

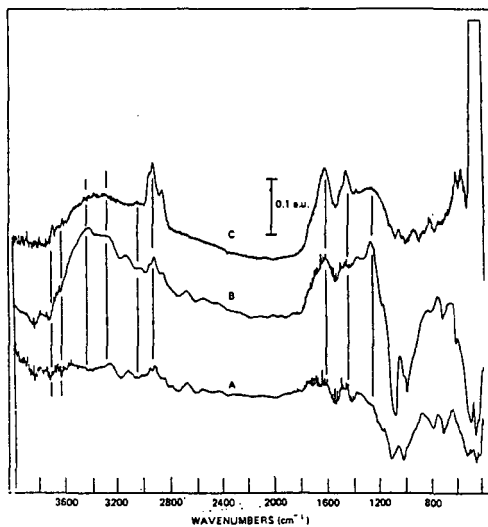


Figure 1. DRIFT Spectral Variation for Kentucky #9

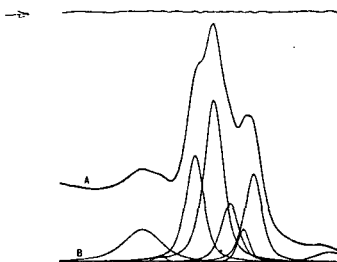


Figure 5. Least Squares Composite Sum for Hydrocarbon (K958)

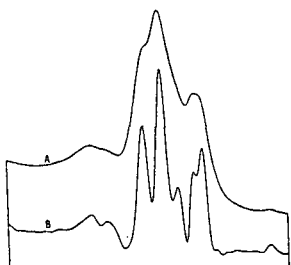


Figure 4. Fourier Self-deconvolution of Hydrocarbon Spectrum (K958)

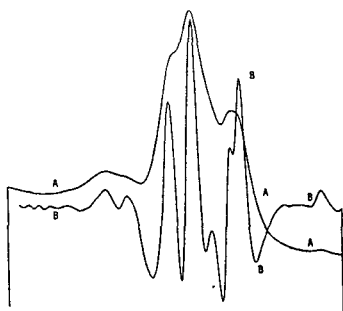


Figure 3. Second Derivative Analysis of Hydrocarbon Spectra (K958)

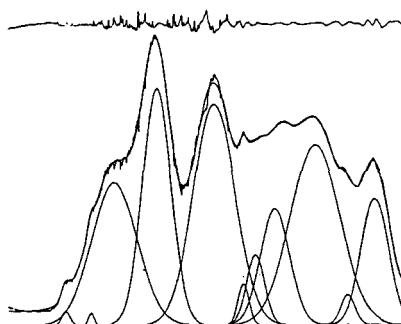


Figure 8. Least Squares Composite Sum for Low Frequency Bands (K958)

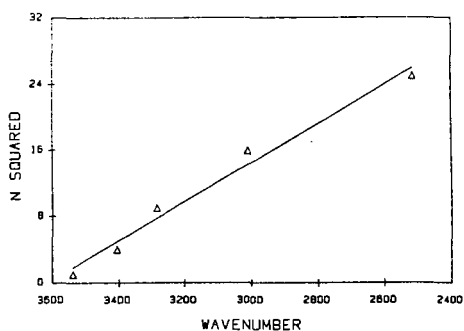


Figure 7. Hydrogen Bonded Hydroxyl Sequence Variation (K958)

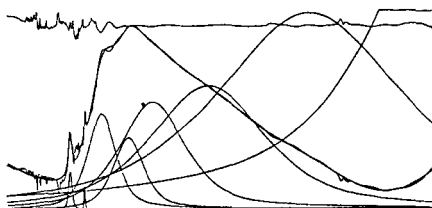


Figure 6. Least Squares Composite Sum for Hydroxyl Bands (K958)